

SPD

User's Manual

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Management Software for SterilDisk, PasteurDisk, SterilCyl, PasteurCyl, SterilCyl Radio, PasteurCyl Radio Temperature Dataloggers

Software version 1.3.3.3

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Introduction

SPD is a software program that is used to configure and acquire data off PasteurDisk and SterilDisk temperature dataloggers. These devices are used to monitor pasteurization and sterilization processes and other applications involving high temperatures.

Both data loggers are supplied with a replaceable battery with a typical autonomy of two years (based upon standard use of the device).

Thousands of acquisitions can be stored and then downloaded by means of the interface (Disk Interface) and the application software. *SPD* displays the acquired data both in the form of a graph as well as a table, furthermore the data may be exported in Excel (.SLK) file format. *SPD* is also used to program the datalogger for future data logging missions.

Each datalogger is identified by means of a unique serial number, and, if requested, may be supplied with a calibration certificate in order to guarantee the validity of the acquired readings.

System components

A basic system consists of a temperature datalogger (SterilDisk, PasteurDisk, SterilCyl, PasteurCyl, SterilCyl Radio, PasteuCyl Radio), SPD software and a Disk Interface with its PC connection cable. If you have SterilCyl/PasteurCyl, in any version (standard or Radio), you will need also the proper adapter for it to apply to the Disk Interface. If you have the Radio version you will need an USB Radio Receiver to receive the data.

System Requirements

Hardware

Description	mum	Recommended
Microprocessor	Celeron 300	Pentium III 400
Memory	64 MB	128 MB
Video	800x600; 256 colours	1024x768; 16 Mil. colours
1 free serial port (RS232) or 1 free USB port for the Disk Interface 1 free Usb port for the USB Radio Receiver		

Software

Description	Supported
Operating system	Windows 2000 / XP / Vista

Installation

To install *SPD* simply insert the installation CD into your CD-ROM; click on **Start – Run** and type "D:\setup.exe" (N.B. Your CD-ROM device could have a different name to "D").

If the message *Protection alarm* (in Windows XP) appears, click on **Run** and wait for the installation to start. If an older version of the software is installed, the installation will start automatically and, once this is complete, the program is started; if no previous installation is found, you will be asked whether you would like to start the installation: in this case click on Install to proceed.

Once the installation is complete, the *Main Window* will be opened.

Basic Operations

Dataloggers description

PasteurDisk and SterilDisk

The *PasteurDisk* and *SterilDisk* dataloggers are AISI316 stainless steel disks, consisting of two joined sections that enclose the temperature sensor, memory, a clock and the battery.





SterilDisk	
Size	18 hh X 36 diameter (mm) Probe: 50 hh X 5 diameter (mm)
Material	Stainless steal AISI316L and resin (completely Food Grade)
Temperature range	0 °C ÷ +140 °C (up to 10 bar)
Resolution	0,04 °C
Accuracy	± 0,3 °C with calibration certificate
N° acquisitions	15000
Acquisition interval	From 1 every second to 1 every 255 minutes
Battery life	2 years with standard use (replaceable)
Protection degree	IP68

Pasteur Disk Pasteur Disk	
Size	18 hh X 36 diameter (mm) Probe: 50 hh X 5 diameter (mm)
Material	Stainless steal AISI316L and resin (completely Food Grade)
Temperature range	0 °C ÷ +100 °C (up to 10 bar)
Resolution	0,04 °C
Accuracy	± 0,3 °C with calibration certificate
N° acquisitions	15000

Acquisition interval	From 1 every second to 1 every 255 minutes
Battery life	2 years with standard use (replaceable)
Protection degree	IP68

PasteurCyl and SterilCyl

The Cylinder family, including the *PasteurCyl*, the *SterilCyl Radio*, was designed for the food processing monitoring, especially ham and meat cooking, having a long and thin probe to penetrate the product and control the temperature while they are processed. They, however, can be used for any kind of application, also for on line autoclave monitoring, being resistant to pressure and having the radio option. Other applications are bottle and cans monitoring, through the probe or directly inside it (the diameter is smaller then the neck of the bottles) and food pasteurization through very narrow tunnels. The logger can be provided with no probe or a very special needle probe of only 2,4 mm of diameter.



SterilCyl	
Size	70 length X 15 diameter (mm) Probe: 125 length X 3 diameter (mm) Needle Probe: 60 length x 2,4 diameter (mm)
Weight	22 gr.
Material	Stainless steal AISI316L, peek, teflon (completely Food Grade)
Temperature range	0 °C ÷ +140 °C
Resolution	0,04 °C
Accuracy	± 0,3 °C with calibration certificate
N° acquisitions	15000
Acquisition interval	From 1 every second to 1 every 255 minutes
Battery life	2 years with standard use (replaceable)
Protection degree	IP68

PasteurCyl PasteurCyl	
Size	70 length X 15 diameter (mm) Probe: 125 length X 3 diameter (mm) Needle Probe: 60 length x 2,4 diameter (mm)
Weight	22 gr.
Material	Stainless steal AISI316L, peek, teflon (completely Food Grade)
Temperature range	0 °C ÷ +100 °C
Resolution	0,04 °C
Accuracy	± 0,3 °C with calibration certificate

N° acquisitions	15000
Acquisition interval	From 1 every second to 1 every 255 minutes
Battery life	2 years with standard use (replaceable)
Protection degree	IP68

PasteurCyl and SterilCyl Radio

The *PasteurCyl* and *SterilCyl Radio* are a bigger version of the standard one and have also the radio feature, for wireless monitoring and real time control of your processes. This version too can have no probe or a probe of 3 mm diameter and a standard length of 125 mm.



SterilCyl Radio	
Size	132 length X 35 diameter (mm) Probe: 125 length X 3 diameter (mm)
Weight	100 gr.
Material	Stainless steal AISI316L, peek, teflon (completely Food Grade)
Temperature range	0 °C ÷ +140 °C
Resolution	0,04 °C
Accuracy	± 0,5 °C with calibration certificate
N° acquisitions	15000
Acquisition interval	From 1 every second to 1 every 255 minutes
Battery life	2 years with standard use (replaceable)
Protection degree	IP68
Radio (only for SterilCyl Radio)	433,92 MHz

PasteurCyl Radio	
Size	132 length X 35 diameter (mm) Probe: 125 length X 3 diameter (mm)
Weight	100 gr.
Material	Stainless steal AISI316L, peek, teflon (completely Food Grade)
Temperature range	0 °C ÷ +100 °C
Resolution	0,04 °C
Accuracy	± 0,5 °C with calibration certificate

N° acquisitions	15000
Acquisition interval	From 1 every second to 1 every 255 minutes
Battery life	2 years with standard use (replaceable)
Protection degree	IP68
Radio (only for PasteurCyl Radio)	433,92 MHz

Connecting the Disk Interface

An essential part of the data logging system is the *Disk Interface*; this device is used to read data off the data loggers and transmit them to the PC. The connection to the PC is made by means of the USB cable (or serial, if you bought the RS232 version). Simply connect the flat small end of the cable to the USB connection of the interface, and then connect the USB flat end of the cable to a USB port on your PC.

The Disk Interface is used for all the dataloggers, however to read PasteurCyl and SterilCyl two different adapters are needed.

To communicate with the *PasteurDisk* and *SterilDisk*, simply insert the disk in the appropriate slot in the reader interface, ensuring that the face of the logger on which the serial number is engraved is facing the side on the reader interface identified by the label "Serial number here".

For the *PasteurCyl* and *SterilCyl*, just place the right adapter inside the *Disk Interface* and then place the logger in it, with the front (where the probe is) facing opposite to the "Serial number here" indication on the interface itself.

Note: some interfaces, for special purposes (for example, when a logger is connected to a dummy unit of product and should not be taken away from it and so cannot be placed in the *Disk Interface* or in its adapter), might have a cable with two clips, red and black. The red one must be connected to the probe or to the end where the probe would have been, if you have the version without the probe, while the black one should be connected to the other end. If you misplace the two clips the interface simply won't be able to communicate with the logger. If you get an error message, just invert the two clips on the two ends of the logger.

Installing the USB drivers

Refer to the instructions in the installation menu from the CD. The *USB Radio Receiver* requires no driver installation.

Launching the Program

Once the installation is complete, double click on the **SPD** icon on the desktop to start the program, alternatively navigate to **Start – Program Files** (or **All the Programs**, if you're using *Windows XP*) – **Tecnosoft - SPD – SPD**.

The Main Window



The *Main Window* of the program should appear as a rectangle with a curved side; if it appears inside a white rectangle, it indicates that the configuration of your graphic card has not set hardware acceleration to the maximum level.



To correct this issue, right-click on the desktop, select *Properties*. Click on the *Settings* label and then click on **Advanced**. Select the label *Problems solution* and move the cursor on the *Hardware acceleration* bar to *Max*, i.e. completely to the right. Click on **OK** and then close the window *Properties – Display*.



The central part of *Main Window* holds the function buttons, whereas at the bottom of the window we find buttons that provide access to the configuration page, the about window and a button to close the program. Use the underscore button on the top right corner of the window to iconize it.

If you need to move the window within your desktop, click on the dark blue border at the .top of the window with the left mouse button and, keeping it pressed, move the window to the desired position.

Initially only the **Connect** and **Archive** buttons will be available; the others will be enabled once a data logger is connected to the reader interface or the USB radio Receiver is connected to a USB port.

Online Help

Click on the **Info** button, and in the following window click on the Tecnosoft logo to open the *Online Help*. Browse through the pages to obtain more information on the program functions.

Information <a>



Click on the **Program Information** button (the question mark icon on the bottom right) in the *Main Window*; an information window will appear, displaying the software version and the programs licence agreement.

Exit the program



To exit the program just click on the **Close the program** button, i.e. the **X** on the bottom right of the *Main Window*.



Configuration

Click on the **Configuration** button (the leftmost button at the bottom of the window) to open the *Setup* window, where you may set the program parameters.



Temperature Mode

Select the desired units to be displayed for temperature degrees: Celsius or Fahrenheit.

Connection

Select whether you use a USB interface or a serial one (select from the list of available serial ports the port that corresponds to the one where the reader interface has been connected).

Language

You may choose the preferred language used throughout the program; to effect changes close and start the program again.

Export Path

The directory specified here is used as the default directory when you export data in Excel format (*.SLK). Click on the folder button to navigate to the desired folder.

Data Path

The directory specified here is used to store the acquired data from the loggers. Click on the folder button to navigate to the desired folder.

Printing Options

Enable the *Include Data Table* option if you want to print the table in the report. It will be possible to change this options even before printing the mission itself. Here you can also set the headings for the report to be printed.

Heading 1

The title of the report.

Heading 2

The sub-title of the report.

Heading 3

Additional information text to be printed on the report.

F0/PU

F0 and PU (Pasteurization Units) values to be used to calculate your curve of process efficiency. You can set the Z and N fields values for the two variable parameters in the F0/PU formula. The standard default values are 10 and 121,11 (for sterilization) and 7 and 60 (for pasteurization). Click on PU to change them for pasteurization or directly type them into the appropriate fields. N is the temperature reference value while Z is the value of the bacteria you want to control. Temperatures set here must be in °C.

Acquisition Options

Enable the *Stop After Download* option to stop the acquisitions after you downloaded the data from the datalogger. In this way you'll be able to save battery power while the logger is not running a monitoring mission.

Alarm Profiles

Here you can create several profiles to set alarms to each radio sensor connected. To see the details for a profile just place on it the cursor and wait for the tooltip to show.

Add a Profile

Just click on the plus (+) sign to open a new window where you can set the *Name* of the profile, the reference *Temperature* and *F0/PU* thresholds for the alarms (meaning the alarm will turn on when this levels are reached by the sensor). Temperatures set here must be in °C.



Remove a Profile

To remove a *Profile* from your list, select it form the drop down list and click on the **Remove Profile** button (the rubber button next to the plus sign).



Start a New Mission



To start a new mission and program the datalogger, ensure the interface is connected to the PC and that the datalogger is correctly inserted in the interface (or in the adapter if you are using a *PasteurCyl* or a *SterilCyl*).

Click on the **Connect** button in the *Main Window*; after a while the connection is established SPD will display some basic information about the data logger. Moreover, the buttons that were previously disabled are now enabled.



Information on the datalogger

The middle of the window holds two boxes that display some information on the connected datalogger. On the left the current temperature value read by the logger is shown. At the bottom there are the following indications:

- Type of logger, serial number and battery status (if this line is red, either the calibration is expired or in its last month of validity, or the battery is very low);
- Started: date and time at which the current mission was started;
- Step: acquisition rate of the current mission;
- Status: device status (Recording mean it's acquiring data, Stopped indicates the mission has ended, Stand-by implies that a mission is programmed and will start once the programmed start delay has elapsed).

Starting a mission

If the *Status* indicates *Stopped*, a button labelled **Start** will appear at the top right. If the **Stop** button is visible on the opposite side, it indicates a mission is in progress, which must be stopped with the **Stop** button in order to start a new mission. Click on **Start** to open the programming window for the device.

In the Start Date Time box select the date and time at which you would like the mission to start. If it is the current date and time, the mission will start immediately, alternatively you can set the mission to start in the future.

In the *Acquisition Step* box you must define the acquisition rate, expressed in days, hours, minutes and seconds. You may leave unnecessary fields blank (you do not have to enter 0). You may also enter additional *Notes* at the end to help you identify the mission in the future. Click on **OK** to start the mission.





Click on **Disconnect** before removing the logger from the reader interface and closing the program.

Note: if the datalogger is in the interface and connected to the software and there is no operation of the user within the program, the logger will be automatically disconnected.

Datalogger multiple start

It is possible to start a mission on two or more loggers in series, with the same parameters (interval and notes). To start more than one datalogger, activate the option *Multiple Start*, in the bottom left corner of the window, and then click **OK**. The program starts the mission on the datalogger connected, then will ask to replace it with the next one to be started.

Replace Disk

OK

The program connects to the new datalogger and the start window pops up again with the same parameters of the previous mission. You still can change these parameters and notes, or leave them as they are and click on **OK** to start this device too. Repeat the operations for all the dataloggers you need to start and then click on the **X** to close and stop the multiple start.

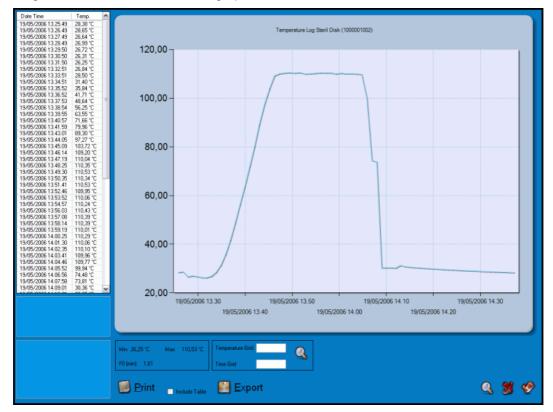
Enable Radio and radio options

If the connected device has a radio in it (SterilCyl Radio and PasteurCyl Radio), you can enable the radio transmission on it. Just click on the Enable Radio option and then start the mission. The Acquisition Step is also the Transmission Step. If you want only the radio transmission, select the Radio Only option, and the data will not be saved in the logger memory but on the PC only. In the last field, RNN, you can change the radio serial number (not the sensor number). Be careful not to assign the same number to more than one radio or you won't be able to recognize them when receiving data.



Reading the Acquired Data

When you receive a datalogger that has completed a mission, you may view and process the data acquired. Ensure that the interface is connected to the PC and insert the datalogger you wish to read. Click on the **Connect** button: once a connection is established, click on the **Data** button. Doing this you'll save the data in the *Archive* too. The program will take more or less time to download the readings according to the amount of data recorded: when this operation is complete, a window displaying a graph and table will appear. The *Notes* will appear at the bottom-left, under the table. These notes cannot be modified, while you can add new notes in the box below this one. To save these note, click on **OK** to close the window, while if you don't want to save changes, click on the **X** to close the graph window.



The left part of the window displays all the data in tabular format, indicating the date and time as well as the temperature of each acquisition. You can scroll through the data using the left vertical bar.

Min: 22,13 °C Max: 121,53 °C F0 (min): 12,39

On the bottom there is an area displaying some information on the mission. The minimum and maximum values recorded are shown as well as the F0 parameter required for pasteurization and sterilization processes.

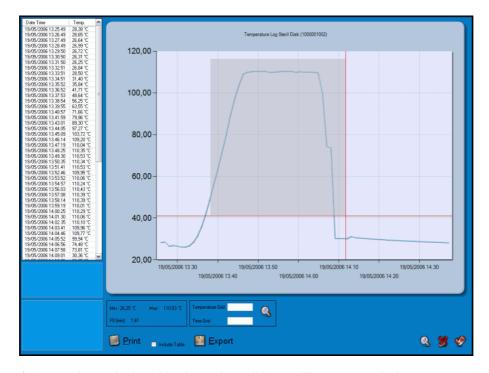
These statistics are updated according to the portion of the graph selected, both with the zoom or the selection of the first data in the table and then, by pressing the SHIFT key, of the last data of the portion we want to consider. In this way it is possible to select only the process of sterilization and pasteurization. Clicking with the right mouse button on the section, the option **Zoom** will appear: select it and the area will be zoomed on the graph.

You can personalize the grid on the graph by indicating how every degrees an horizontal line should appear and how many seconds a vertical line should appear, in the *Temperature & Time Grid* fields. Press the magnifying glass in the box to make the changes operational.

To export the data for this mission click on the **Export** button located at the bottom of the window: if you have not set the destination folder for the exported files (*Configuration* chapter, p.14), the data will be exported in the main folder of the program. The export file has a .SLK extension, and may be imported in Excel, and has a progressive F0 for each acquisition. This exported file is automatically generated when you save the mission data. Click on **Close** (the **X** on the bottom right) to close this window.

Graph management - Zoom

It is possible to zoom into a particular area of the graph by selecting the required area. To do this click with the left mouse button and, keeping it pressed, drag the mouse until a grey area appears; this area will be zoomed. When the desired area is covered release the button.



At the sides of the graph, vertical and horizontal scroll bars will appear such that you may scroll the graph at the current zoom level. You may also zoom in further, following the same procedure. To revert to the original size, click on the button with a circle inside close to the scroll bars. You will have to press them as many times as you zoomed in. The vertical and horizontal zoom, in this case, are independent and therefore you must click both of them. To bring the graph to its original size immediately, you can click with the right mouse button on the table and select **Unzoom**.





Mission report printing

It is possible to print a report of the mission currently displayed: click on the **Print** button. Under it there is the option *Include Table*, and it is enabled or disabled according to the options chosen in *Configuration* (p.14). Here you can still change it. From the dialog box that appears select the printer and click on **Print**. The *Print Preview* window will appear where the report is shown: all the information regarding the mission, along with the graph, is shown. Click on **Print** to print or close the window to cancel.



Stopping a mission

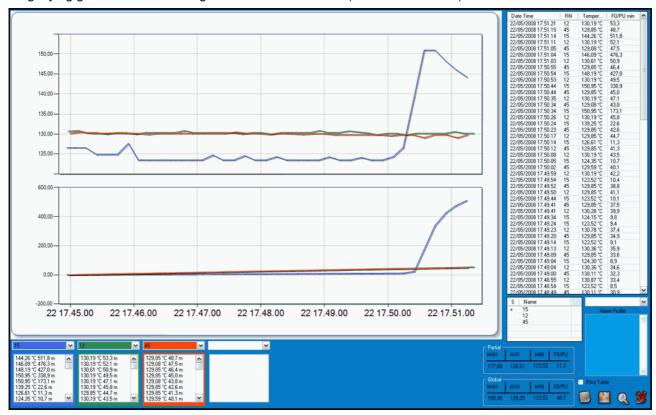
To stop a mission in progress, connect the interface, insert the datalogger and click on **Connect**. When connection is established, click on **Stop** to stop the mission.

The recorded data will not be deleted but will remain in the data logger's memory, available for download until a new mission is started.



Receiving data with the radio

To begin receiving data just plug in the *USB Radio Receiver* (no drivers needed) and the **Radio** button will be enabled. Click on it and a window displaying two graphs and a table will appear. To maximize it, click on the magnifying glass in the bottom right corner of the window (*Maximize Window*).



The right part of the window displays all the data from all the units, indicating the date and time, the name of the unit (the *RN* number you set when starting the mission or the serial number of it) as well as the temperature values and *F0/PU* values. You can scroll through the data using the right vertical bar.

On the left there are the graphs (temperature above, F0/PU below), which are blank at the beginning, and under them there are four drop down list and a list under each one of them. From the drop down list you can select one of the unit received and its graph will be displayed. The borders and the drop down list will change colour and the lines in the graphs will have the same colour of them.

Statistics

On the right, under the list of data, there is a table that shows all the units received so far. If you select one of them, you will see its statistics in the *Partial* box:

- MIN: the minimum temperature transmitted;
- AVG: the average temperature;
- MAX: the maximum temperature transmitted;
- F0/PU: the actual value of it.

You may select more than one unit from the list pressing the CTRL button (keep it pressed and select the units you want to see the statistics of) and in this box you will see the details referring to all of them (F0/PU indicates the minimum value for the sensors selected).

To see the statistics of all data received, look in the Global box below the Partial box.

Export data

To export the data for this mission click on the **Export** button (the disk) located at the bottom right of the window: if you have not set the destination folder for the exported files (*Configuration* chapter, p.14), the data will be exported in the main folder of the program. The export file has a .SLK extension, and may be imported in Excel.

Alarms setting

In the same way you select the units to see their statistics you can select them and assign an alarm profile to each of them. Select one or more unit and then assign it or them a profile from the drop down list *Alarm Profile*.

When an alarm occurs, according to the parameters set in the profiles, the unit that is in alarm will turn red and a + sign will appear if the temperature value reached the one set in the profile and a star (*) will appear and the field will turn yellow if the F0/PU value has reached the one set in the profile. Also, there will be a sound alarm. After a minute the sound alarm will cease, while the blinking alarm will remain till the values go down the set thresholds.

Notes

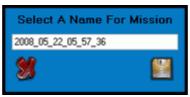
You can add notes to this monitoring session in the blank field on the right of the window.

Mission report printing

It is possible to print a report of the mission currently displayed: click on the **Print report** button (the left most button in the right corner of the window). From the dialogue box that appears select the printer and click on **Print**. The *Print Preview* window will appear where the report is shown: all the information regarding the mission, along with the graph, are there. Click on **Print** to print or close the window to cancel.

Save the mission

To save the mission, click on Close. A window will open where you type in the name for the mission, or keep the default name, identified by the date of the mission itself. Click on the disk to proceed or on the X to exit without saving.



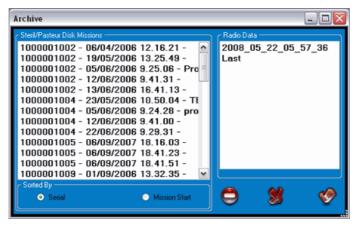
The data of each mission are automatically saved every 5 seconds in a file called *LAST*, in the archive. This is done so that if a blackout occurs, you don't loose all the data. Remember to rename the *LAST* record in the archive, otherwise it will be overwritten by the new mission you will start.



Data Archive

When a mission is saved, either by downloading data from a logger or saving real time received data, *SPD* stores the data from that mission in the archive. Please remember to setup the destination folder for the data files in the configuration window before saving data.

Note that in order to access the *Archive* the software must not be communicating with a datalogger. Click on **Archive** to display two lists of missions that have been saved.



This window will display a list of missions in the left part, saved from the loggers, that may be ordered in chronological order (based upon the mission start date and time), by selecting the *Mission Start* option, in the *Sorted By* box, or according to the serial number, by selecting the *Serial* option. On the right you can select a mission saved from the real time graph window. To open a mission double click on the item in the list or select it and click on the confirmation button on the bottom right. To delete a saved mission, select it and click on **Erase data**.

Multi-graph comparison

SPD allows to compare two or more missions in the same graph window, overlapping graphs and allowing to analyse the temperature curves at the same time. The multiple analysis is done offline, meaning no datalogger has to be connected to the interface.

When the data that have to be compared are downloaded, you just have to start the software and open the archive. Don't select the single mission, but make a multi selection by clicking on each mission to be compared while pressing the CTRL key on the keyboard (if you want a contiguous range of missions, click on the first one and then on the last one while pressing the SHIFT key on the keyboard).

The click on **OK** and you'll be asked how to compare these missions. Infact, there are two methods to proceed.



Analysis of missions from the same process

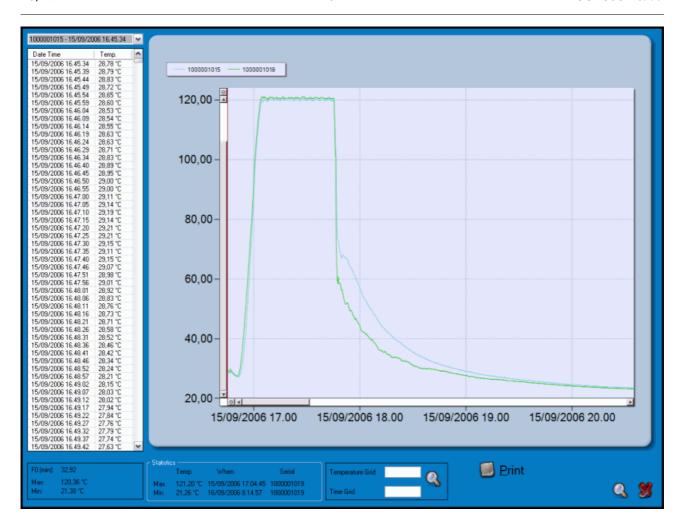
The first possibility is to analyse two or more missions from the same process. For example, if you put five dataloggers in an autoclave to monitor temperature in different points and then want to compare the curves, you'll.have to use this method.

In this way the program will compare the graphs according to the time (date and time) and is possible to see the differences during the same process.

Select One Process Analysis and click on **OK** to open the graph window.

This window is quite the same of the single graph window; although it has some differences. In the main part there are the curves, showed overlapped one to another, while above them there is the key of the graph, with all the colours of the single loggers (serial number) showed in the graph itself. No notes are showed, while the statistics are referred to all the graphs showed, of all the dataloggers: in fact, the maximum an minimum temperature with date, time and serial number of the logger that recorded them. The table is initially empty: select from the drop down list above it the serial number of a logger to display all the data of it and the F0 below the table itself. The zoom function works exactly as it explained previously.

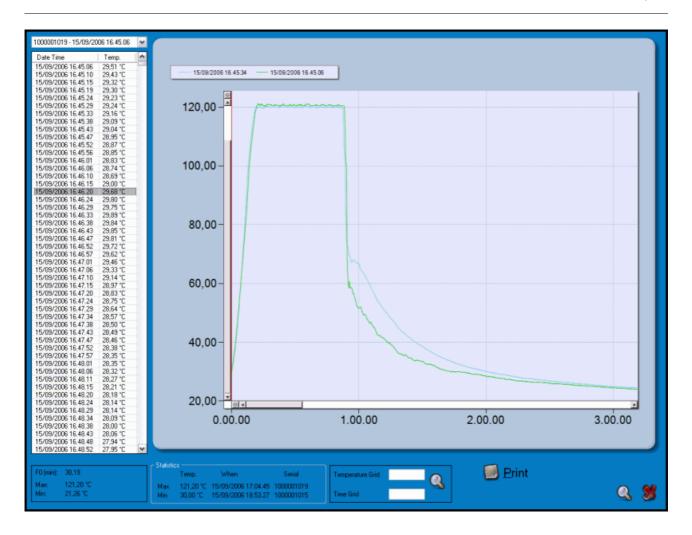
You can print the report of the comparison, but not with all the tables (to print the data tables, open each mission alone and print it).



Analysis of missions from different processes

The second case is the comparison of missions recorded during different processes, maybe by the same logger too. This method might be used to test the repeatability of the processes in different times. After selecting in the described way the missions to compare, click on **OK** and select the option Multi Process *Analysis* and set the value, in degrees (C or F is determined by what you set in the configuration window,

p.14), of the reference temperature. In this way the graphs are compared from the first reading of that temperature. For example, by selecting as reference temperature on 50°C, the graphs are displayed, overlapped, beginning from 50°C and the previous data are not shown (but non deleted).



Troubleshooting

I cannot install the drivers for the USB-Serial adaptor

If, after following the instructions for installation given in this manual, you are still unable to install the drivers, open the folder /USB-seriale2 which is found in the main directory where the SPD software has been installed and also on the installation CD. Open the folder Version V1.1. Select the Windows folder and double click on the icon PL2303 Driver Installer.exe. Follow the instructions displayed and when the installation is complete you should be able to use the interface.

Sometimes I cannot connect to any SterilDisk

There can be several causes for a communication problem (interface not found, TecnoCOM Port TimeOut, ecc.).

Be sure that the interface is inserted correctly, that the cable is correctly inserted in the PC and that the logger is correctly inserted in the interface (or in the adapter if it is a cylinder logger).

Be sure the drivers are installed correctly, from the Control Panel of Windows – System – Hardware – Device manager: if the interface name is next to an attention sign, it means the drivers are not installed correctly. If you changed the port to which the interface was connected to, you will have to install the drivers again.

Check you have selected the USB port in the Configuration of the SPD.

It might happen that the USB drivers of the *Disk Interface* are in conflict with some other drivers or applications installed on the PC If you face a communication error, try to disconnect the Interface and reconnect it again to the PC and try to communicate again. If it should fail, please contact Tecnosoft technical centre.



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